# Bulletin of Environment, Pharmacology and Life Sciences

Bull. Env. Pharmacol. Life Sci., Vol 9[9] August 2020: 98-103 ©2020 Academy for Environment and Life Sciences, India Online ISSN 2277-1808

Iournal's URL:http://www.bepls.com

CODEN: BEPLAD

Global Impact Factor 0.876 Universal Impact Factor 0.9804

NAAS Rating 4.95

# **ORIGINAL ARTICLE**



# Formulation, Development and Evaluation of Atorvastatin **Ethosomal Gel**

# Shivendra Agarwal\*1, Girendra Gautam1,2

<sup>1</sup>Department of Pharmacy, Bhagwant University Ajmer, (305004) India Email: agarwalshivacsr@gmail.com <sup>2</sup>Shri Ram College of Pharmacy, Muzaffarnagar, (251001) India Email: dr.girendra@gmail.com \*Corresponding Author

#### ABSTRACT

The present investigation was held to develop vesicular ethosomal gel system for anti hypertensive drug atorvastatin. Atorvastatin is a HMG-CoA reductase inhibitor and utilized for minimizing cholesterol level in the treatment of congestive heart failure (CHF). In order to enhance the systemic bioavailibilty and to decrease the first pass metabolism atorvastatin drug was designed into ethosomal gel. Ethosomes composed of phospholipids soya lecithin, ethanol and cholesterol were formulated by cold method followed by ultra sonication. The atorvastatin ethosomes were then distinguished for their particle size, zeta potential followed by in vitro drug release profile. The optimized ethosomal formulation was then incorporated into gelling agent, carbopol 934 to prepare ethosomal gel formulation. The ethosomal gel formulation was then subjected to physicochemical characterization, spreadibility and in vitro drug release profile. The ethosomal gel formulation showed 15.69g.cm<sup>2</sup> spreadibility and 98.47% in vitro drug release within 48 hours as compared to plan drug ethosomal formulation which shows 65.37% in 48 hours. Hence from the study it was concluded that ethosomal gel delivery system provides a good design for topical delivery of drug with enhanced bioavailability and patient compliance.

Keywords: Bioavailability, Ethosomes, Metabolism, Sonication, Spreadibilit

Received 29.03.2020 Revised 18.05.2020 Accepted 09.07.2020

# INTRODUCTION

Today many dosage forms are available; most of them are given by oral and parenteral routes. Oral route is widely used, but it shows decreased bioavailability due to first pass metabolism and gastro intestinal side effects. To overcome this, drug was designed into parenteral preparations in order to avoid gastro intestinal metabolism, but parenteral preparation are costlier due to their high manufacturing

A persistent release rate of medicament is achieved by transdermal drug delivery system and it also maintain concentration level of medicament for a longer period of time in order to avoid peak and valley related with parenteral administration and oral dosing. A number of problems like first pass metabolism, decreased absorption rate, gastro intestinal disturbances and formation of toxic metabolites, etc can be avoided by utilizing transdermal delivery system technique. In order to reduce the frequency of drug administration of medicaments having short half life transdermal technique is very useful. In the present study we formulated ethsosomal gel of atorvastatin in order to reduce first pass metabolism. [1,2]

Ethosomes are soft, smoothy, malleable vesicles utilized for novel delivery of medicaments. Ethosomes provide a controlled release of medicament for a prolonged time period so as to maintain the constant concentration of therapeutic agent in the systemic circulation in order to provide sustained and controlled release and also the right amount also. Ethosomal drug delivery were investigated to be efficacious at administering molecules across the skin to the blood circulation.

The I.P. defines Gels are thick, slightly sticky or semisolid system containing medicinal products or cosmetics which is interpenetrated by a liquid base. They are normally prepared with the aid of suitable

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gelling agents like HPMC, Carbopol and Sodium CMC etc. Substances such as antioxidants, stabilizers and antimicrobial preservatives are used as additives in the formulation of gels.

As transdermal drug delivery system eliminate gastrointestinal irritation, metabolic degradation and first pass effect, it is gaining popularity. As a result of first pass metabolism very limited amount of drug reaches the blood circulation. So topical formulation have been introduced to eliminate this. As being less greasy and can be readily removed from the surface of the skin topical gel system is relevant for drug delivery across the skin. [3,4]

# **MATERIAL AND METHODS**

Atorvastatin was obtained as a gift sample from Chandra Labs, Hyderabad, India. Soya lecithin and other ingredients were obtained as a gift sample from Fine Chem Industries, Mumbai. Cholesterol was purchased from Cortex Laboratories, Hyderabad. All the other raw materials were of pharmacopoeial grade.

# Preparation of ethosomes:

Atorvastatin loaded ethosomes are formulated by cold method followed by ultra sonication. Phospholipids, drug and different lipid material were liquified in ethanol in a closed beaker at a room temperature by hardly agitating with the use of magnetic stirrer. During agitation propylene glycol was added. This compound mixture was inflamed up to  $30^{\circ}$ C in a water bath. The water inflamed up to  $30^{\circ}$ C in a particular beaker was added to the solution which was then mixed for 5 min in a closed vessel employing magnetic stirrer. The vesicle size of ethosomal composition was then lowered by ultrasonic probe sonicator for 10 min and off time was 10 sec. Finally the prepared composition was kept in cool place. The vesicles were observed under Carl Zeiss trinocular microscope at 40 X and 100 X magnification. [5].

# Incorporation into gel:

Carbopol 934 forms very good consistency Transparent gel at low concentration. Carbopol 1% w/v was moistened with minimal volume of water for an hour. Atorvastatin (100mg) was mixed into the swollen polymer with constant agitation at a temperature of  $30^{\circ}$ C till the homogeneous gel was obtained. Triethanolamine was utilized to maintain the pH of the preparation and it was agitated slowly until a clear transparent gel was obtained. Finally the ethosomal gel was mixed utilizing a mechanical stirrer for 5 minutes.

#### Preparation of plain drug in gel:

Plain gel of Atorvastatin was prepared by similar method applied for preparation of ethosomal gel. In this method, required quantity of Atorvastatin was taken and triturated into water miscible gel base. Final concentration of Atorvastatin in formulations was fixed to 0.4%.<sup>[6]</sup>

# **EVALUATION OF ETHSOSOMAL GEL:**

The ethosomal gel formulation of Atorvastatin was evaluated for organoleptic characteristics, occlusiveness and washability.

**Measurement of pH of the ethosomal gel:** 1 g Atorvastatin ethosomal gel was mixed in 100 ml distilled water utilizing a homogenizer. Electrodes are then immersed in the developed gel solution and readings were documented from digital pH meter in three times and mean value was estimated.

*Viscosity study:* Viscometer spindle was dipped into the preparation of about 50 gm which was placed in suitable beaker up to an immersion mark on the spindle shaft. The motor rotates the spindle at definite speed in rpm and the resistance to rotation gives the viscosity value. Readings were utilized for obtaining viscosity.

**Spreadability**: It is defined as the extend of area covered when gel is applied over the skin or affected part, as the spreading value effects the therapeutic efficacy of a formulation. When gel is placed between the slides against a certain load, the two slides slip off over the gel and this time is noted down to calculate the spreadibilty. Minimum time taken by the slides for separation, shows better spreadability. [7,8].

**Extrudability study:** The extrudability of ethosomal gel was determined by filling ethosomal gel in the collapsible tubes. In order to analyse extrudability of the ethosomal gel weight in grams required to extrude a 0.5 cm ribbon of gel in 10 second was determined.

**Percentage yield:** The empty container was weighed in which the ethosomal gel formulation was stored then again the container was weighed with ethosomal gel formulation. The value of practical yield was expressed as empty container weight was subtracted with the container with gel formulation.

**Homogeneity and grittiness:** A minimum quantity of ethosomal gel was pressed between the index finger and thumb. The existence of coarse particles was checked between the figures to notify the consistency of gel. Also, the homogeneity could be detected when a small quantity of the ethosomal gel

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was rubbed on the skin of the back of the hand. The grittiness of prepared ethosomal gel was also observed in the same manner.

**In vitro release studies**: Skin permeation studies Franz diffusion cell was used for permeation studies. Study was conducted using prepared rat skin. 28 ml of PBS 7.4 was taken in receptor compartment and was continuously stirred with a magnetic stirrer and temperature was maintained at 37°±1°C by utilizing water bath. The prepared skin facing stratum corneum upward was mounted into the donor compartment. 1 g of ethosomal gel formulation was placed in donor compartment. 5 ml sample was withdrawn via the sampling port at predetermined intervals over 8 hours and each sample was replaced with equal volume of fresh dissolution medium. Then drug content was determined by analyzing the samples by using phosphate buffer as blank with UV-Visible double beam spectrophotometer at 246 nm. Similar study was performed with marketed atorvastatin gel.

# *In Vitro* Drug Release Kinetics

In order to analyse the mechanism of release of drug, the release data were analyzed with the following three mathematical models:

- (1) zero-order kinetic
- (2) first-order kinetic
- (3) Higuchi kinetic

# Zero-order model

According to zero order model drug release don not disaggregate from dosage forms and releases the drug slowly. It is represented by the following equation:

$$Q_t = Q_0 + K_0 t$$

In the above equation

- $\checkmark$  Q<sub>t</sub> = the amount of drug which dissolves in time t,
- ✓  $Q_0$  = the initial amount of drug into the solution
- $\checkmark$  K<sub>0</sub> = the zero order release constant

For zero order model the data obtained from in vitro release study were plotted as a cumulative amount of drug released versus time.

# First order model

This model has been used to explain absorption and elimination of some drugs, in theoretical way it is difficult to have concepts for this mechanism. The following equation is mentioned for release of the drug for first order kinetics:

$$Log Q_t = Log Q_0 - K_1 t$$
  
2.303

# Where,

- $\checkmark$  Q<sub>0</sub> = the initial concentration of drug,
- ✓  $K_1$  = rate constant for the first order,
- $\checkmark$  t = the time.

The plots were made by log cumulative percentage of drug remaining versus time which gives a straight line with a slope of -K/2.303.

# Higuchi model

This model is based on the hypothesis that

- initial drug concentration is more high than drug solubility;
- diffusion of drug takes place in one dimension only;
- particles size of drug is much smaller than thickness of system;
- drug diffusivity is constant; and
- in the release environment a perfect sink condition is always attained.

The higuchi model equation is:

 $Q = K_H t^{1/2}$ 

Where,

K<sub>H</sub> = the Higuchi dissolution constant,

 $t^{1/2}$  = square root of time. [9,10]

#### RESULTS

**pH determination:** The pH of gel base and freshly prepared E8 ethosomal gel was analysed to be 7.3 and 7.9 respectively.

**Viscosity**: The viscosity of carbopol 934 gel base and ethosomal gel by Brookfield viscometer was found to be 734,00 and 75,100 cps (centipoise).

**Spreadability:** The spreadability of ethosomal gel was found to be 15.69 g.cm2. The spreadability results showed that ethosomal gel was most effective i.e. it showed best result for spreadability.

**Extrudability study**: The extrudability of ethosomal gel was analyzed to be positive.

**Homogeneity and grittiness**: Ethosomal gel was analysed to be homogeneous and no grittiness was noted

**In vitro release study**: In vitro release study was performed to determine quantity of drug released at different interval of time. Rate of release from different formulation are given in graph and table. From graph it was detected that cumulative release of Atorvastatin was more from ethosomal formulation than marketed. Ethosomal formulation was designed to achieve high permeability and ultimately increase the bioavalibility of the drug. Table 1. Shows drug release profile and the in vitro release kinetic data was shown in table 2. Figure 1 shows release profile of atorvastatin ethosomal gel formulation and figure 2 shows release profile of atorvastatin ethosomal formulation.

Table 1: <i>In vitro</i> drug release	profile of ethsosomal	gel formulation and	plane drug gel formulation

Time (hrs)	% Cumulative drug release		
	Ethosomal gel formulation	Plane drug gel formulation	
0	0	0	
1	45.53	6.46	
2	48.98	8.45	
4	55.13	12.56	
6	60.97	18.54	
8	67.62	25.62	
10	73.41	30.43	
12	76.26	47.32	
24	84.97	59.93	
48	98.47	65.37	

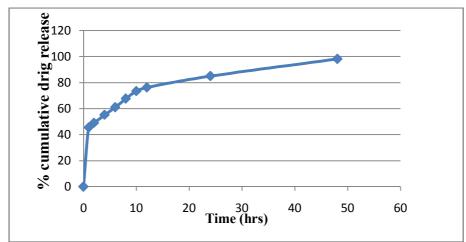


Figure 1: Dissolution profile of Atorvastatin ethosomal gel formulation

Table 2: Dissolution data of Atorvastatin ethosomal gel for in vitro release kinetics

Time(hrs.)	%cumulative	Log% cumul.	% cumul. Drug	Log cumul. % drug
	Release	Release	remaining	remaining
1	45.53	1.65	54.47	1.73
2	48.98	1.69	51.02	1.70
4	55.13	1.74	44.87	1.65
6	60.97	1.78	39.03	1.59
8	67.62	1.83	32.38	1.51
10	73.41	1.86	26.59	1.42
12	76.26	1.88	23.74	1.37
24	84.97	1.92	15.03	1.17
48	98.13	1.99	1.87	0.27

Drug release models of Atorvastatin ethosomal gel

According to the data from table, the kinetic of drug release was calculated for zero order, first order and Higuchi model. The correlation coefficient of release profiles of these models for Atorvastatin ethosomal gel formulation is shown in Table 3. According to the obtained data, first order release profile was determined to be the best fit model for our optimized AEGF formulation. The graphs of all three release models for Atorvastatin ethosomal gel formulation are shown in Figures 3, 4 and 5.

Table 3: Drug release kinetic models and their R values for Atorvastatin ethosomal gel"

Model	R value
Zero order	0.8224
First order	0.986
Higuchi	0.9546

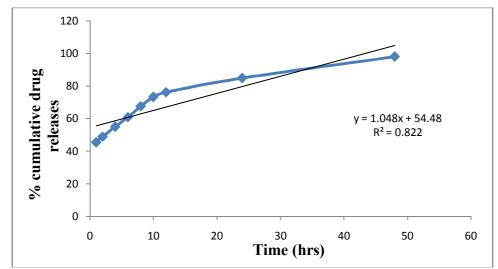


Figure 2 : Zero order plot for drug release from ethosomal gel

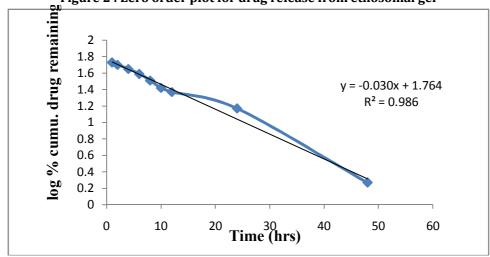


Figure 3: First order for drug release from ethosomal gel

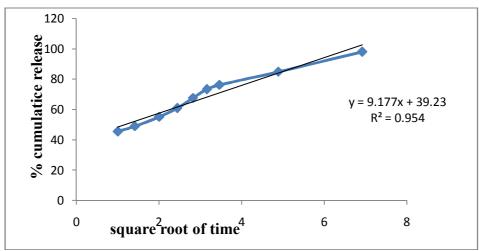


Figure 4: Higuchi model for drug release from ethosomal gel

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#### Mechanism of drug release from vesicular systems

According to the Korsmeyer-Peppas model, it was found that the mechanism for drug release from the vesicular systems are following Fickian diffusion-controlled mechanism followed by a prolonged release.

# **DISCUSSION**

Atorvastatin having low bioavailability due to first pass metabolism was formulated into ethosomes then formulated into gel to penetrate it through the skin. Initially atorvastatin was formulated into ethosomes and are evaluated for particle size, shape, zeta potential, entrapment efficiency and drug release profile. From the observation it was conclude that formulation number 8 shows favorable result. The formulation was then incorporated into gel by using carbopol 934 as gelling agent. The formulated gel was then evaluated for viscosity, homogeneity, spreadibility and drug release profile and the ethosomal gel shows enhanced release as compared to plane drug gel and increased bioavailability.

# **CONCLUSION**

Atorvastatin a HMG CoenzymeA reductase inhibitor has low oral bioavilibility due to first pass metabolism, to enhance ita boiavailibility atorvastatin was formulated into ethosomal gel for topical application. Atorvastatin was initially formulated into ethosomes using soya lecithin a phospholipid and ethanol as permeation enhancer and then finally formulated into gel utilizing carbopol 934 as gelling agent. The so formed ethosomal gel showed enhanced bioavailability as compared to normal plane drug gel and also oral marketed formulation.

#### **ACKNOWLEDGEMENT**

I wish to express my sincere gratitude to Mr. Girendra Kumar Gautam for their guidance, encouragement and providing me opportunity to embark on this project also I would like to express gratitude to the officials and other staff members in carrying out this project work.

# **ABBREVIATIONS:**

I.P-Indian Pharmacopeia
CMC- Carboxy methyl cellulose
HPMC- Hydroxy propyl methyl cellulose
HMG-Hydroxy methyl glutaryl
UV- Ultra violet
PBS- Phosphate buffer solution
RPM- Revolution per minute

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# **CITATION OF THIS ARTICLE**

S Agarwal, G Gautam. Formulation, Development and Evaluation of Atorvastatin Ethosomal Gel . Bull. Env. Pharmacol. Life Sci., Vol 9[9] August 2020 : 98-103